



COMMONWEALTH of VIRGINIA

DEPARTMENT OF ENVIRONMENTAL QUALITY

James S. Gilmore, III
Governor

John Paul Woodley, Jr.
Secretary of Natural Resources

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Dennis H. Treacy
Director

Francis L. Daniel
Tidewater Regional Director

DATE: 7/14/98
I. D. NO.: 700-00071
FILE NO.: 451

Enclosed is a copy of the report generated as a result of our recent inspection of your facility. If you have any questions, please contact me at (757) 518-2158.

Sincerely,

A handwritten signature in black ink, appearing to read "R.C. Craft".

Richard C. Craft
Air Compliance Manager

RCC (cm/air/form-cloc/inspcvr.ltr)

9 - IN COMPLIANCE, CLOSED

I. INSPECTION COMMENTS:

The source has a August 1995 permit to operate a cement unloading, storage and truck and railcar loadout facility. The source also has a November 1990 permit to operate a coal storage and export facility.

Rotary Rail Car Dumper

During my inspection the rotary rail car dumper was not in operation, there was no movement of coal throughout the facility. Coal is received by railcar, the coal is removed from the railcar by a enclosed rotary railcar dumper. In addition to the enclosure, wet suppression is used to control the emissions from the dumping of the railcars. The sources mixes a small amount of surfactant (aqueous solution or soap) with the water to be used per tandem dump. The structure enclosing the rotary dumper appeared to be in good condition. Once the coal is removed from the railcars, it is transported by shielded conveyer belt up to the gantry where it is dispersed into storage piles. The storage piles are then compacted, sealed, and truncated to minimize fugitive coal dust emissions. While canvassing the storage yard I witnessed each storage pile and the piles not being worked appeared to be compacted and truncated.

Wet Suppression System

The source uses a system of wet suppression as its primary control technique against fugitive emissions from the storage yard. The rainbirds operating on the K-Factor system are positioned along the length of the gantry in four quadrants, with each quadrant consisting of five rainbirds. During a cycle each quadrant is brought on-line for a six minute period expending 1000 gallons of water per minute. I witnessed a complete cycle of the rainbirds during my inspection. The source has 15 manual rainbirds located around the perimeter of the storage area to be used when necessary. The source also has a water truck to be used as much as needed wherever needed. Condition #11 of the permit states that the source will use at least 20,000 gallons of water per complete cycle to attain 100% coverage of the storage area. From the information provided to me during the inspection I calculate that the source uses 24,000 gallons of water per complete cycle. I requested and received the K-Factor report for the week of July 6th.

Coal Throughput & Permit Limits

Condition #4 of the permit limits the yearly throughput of coal to 30×10^6 tons. Records indicate that in 1997 the throughput of coal was 7,644,232 tons. Condition #6 of the permit limits the amount of coal in storage at any one time to 1.0×10^6 tons. Records indicate that the source averages 449,997 tons of coal on hand at any one time. The source was in compliance with both of the permit conditions during this inspection.

Cement Transport & Storage

During my inspection I witnessed the source removing cement from a ship to fill their silos. The source has three cement silos labeled 1, 2, and 3. Silos 1 and 3 have a rated capacity of 11,800 tons. Silo #2 has a capacity rating of 12,500 tons. All of the silos appeared to be structurally sound. The cement was removed from the hull of the ship by a screw auger and then put on to a shielded conveyer belt controlled by two baghouses. The baghouses were on line with no visible emissions but did not have gauges to check the pressure drop readings. The cement was then transported by conveyer belt to the silo where it was removed by bucket elevator and taken to the top of the silo to be displaced. The silo is controlled by a baghouse. I did not witness any visible emissions from the removal of cement from the ship. There was a minimal amount of dust coming off of the conveyer belt at the junction where the bucket elevator intercepts the cement. I was able to witness a truck loadout during my inspection. The fugitive emissions from the truck loading operation is controlled by a baghouse. During the truck loading operation the baghouse was on line with a pressure drop reading of 1.5 inches of water, pulsating every 8 seconds, and with no visible emissions. The railcar loadout system was not in operation during my inspection. The entire cement operation consists of eight baghouses total. Five baghouses for the off loading and filling of the silo, one baghouse for the truck loadout, and two baghouses for the railcar loadout. All emission points inspected were not exhibiting any signs of fugitive emissions.

Cement Throughput & Permit Limit

Condition #3 of the August 1995 permit limits the annual throughput of cement to 500,000 tons, calculated as the sum of each consecutive 12 month period. Records indicate that from end of June 1997 to the end of June 1998 the throughput of cement was 310,350 tons. The source is in compliance with this permit condition.

General Notes

During my inspection I did not detect signs of fugitive coal dust emissions from any aspect of the operation. The cement facility appears to be operating adequately with minimal fugitive particulate and no emissions from the baghouses. During the inspection the source appeared to be doing an adequate job with controlling coal dust emissions by wet suppression. The storage areas and were very wet. Records are in order and accessible. I deem the source in compliance during this inspection.

INSPECTOR'S SIGNATURE

Jerome C. Brock

DATE: July 13, 1998

SUPERVISOR'S COMMENTS:

SUPERVISOR'S SIGNATURE

R. L. [Signature]

DATE: 7/13/98

Date: 10/ 7/ 93
Revised Form 3/26/93

**TARGETING DATA
LONG FORM**

State: VA TID #: 70000071
Data Problem: _____

I. IDENTIFICATION

Facility (plant) name: PIER IX State ID: 60979
Location: HARBOR RD. AFS ID: 035170000071
Address: P. O. BOX 38 Operating Permit #: _____
City: NEWPORT NEWS Zip Code: 23607- Mobile? _____ - Issued: / / Expires: / /
County: NEWPORT NEWS Code: 700 Office: R6 Inspector: JAB EPA ID: 035170000071
Description: BULK COAL STORAGE SIC Code: 4463
Facility Contact: WHITTEN, C. Telephone: 804-244-8800 ITS Source Code: MINING, COAL(INC. PREPARATIO
Applicable regulations: SIP X NSPS _____ NESHAP _____ PSD _____ TOXIC _____ OTHER _____ EPA Class (A1,A2,B,N,H): SM
If OTHER, describe: _____ State Class #1: _____
Low Priority/Minimum Frequency code: _____ State Class #2: _____
TARGETED CONTROL/PROCESS SYSTEM: Identify 1st priority system(s): _____
Identify other priority system(s): _____

II. EMISSIONS

Emissions Data Year: _____

TARGETED POLLUTANT:*

Is a Control System Used
to Reduce Emissions?

Are Fugitive Emissions
a Priority Concern?

	Pollutant	Is a Control System Used to Reduce Emissions?	Are Fugitive Emissions a Priority Concern?
1st Priority:	<u>PM</u>	<u>Yes</u>	<u>Yes</u>
2nd Priority:	_____	_____	_____

* Identify more than one pollutant only if other pollutants are a major targeting concern. Pollutant symbols are:
PM, SOX, NOX, CO, VOC, TRS, PB, HAZ, and TOX.

EMISSIONS:*

	PM Cont.	SOX Cont.	NOX Cont.	CO Cont.
	<u>9.00</u>	_____	_____	_____
Uncont.	<u>350.00</u>	Uncont. _____	Uncont. _____	Uncont. _____
VOC Cont.	_____	TRS Cont. _____	PB Cont. _____	
Uncont.	_____	Uncont. _____	Uncont. _____	

TOX/HAZ: rate severity from 1 (lowest) to 10 (highest): _____ List major compounds: _____

* Provide emissions data in tons/year. If unknown, estimate uncontrolled emissions in tons/year according to the following scale: 1,5,15,30,50,80,125,250,500,2000,10000+.

COMMENTS:

III. COMPLIANCE

SELF-MONITORING REPORTS: Can the review of these reports be used in place of an inspection?..... _____
Is an inspection needed based on self-monitoring reports?..... _____
INSPECTIONS: Date of last Level 2 (or higher level) inspection (Mo/Day/Yr)..... 7-10-98-8/29/97
Were actual or potential emissions or O&M problems identified during the last inspection?..... _____
During any other inspection conducted in the last two years?..... _____
COMPLAINTS: Do complaints indicate a potential compliance problem?..... _____
MALFUNCTIONS: Are there excessive malfunctions (in frequency or magnitude)?..... _____
ENFORCEMENT: Has any enforcement action been initiated for emissions or O&M problems recently?..... _____
Is inspection needed due to ongoing or recently-completed enforcement?..... _____
ONGOING COMPLIANCE PROBLEM: Is there an ongoing emissions or O&M problem at the facility?..... _____
ARE MORE THAN ONE POINT SOURCE EXPERIENCING PROBLEMS?..... _____
MINOR PROBLEMS: Are all compliance problems indicated above minor?..... _____
Is a follow-up inspection justified because of minor problems?..... _____
PROBLEMS RESOLVED: Are all problems indicated above now resolved?..... _____
ENVIRONMENTAL VULNERABILITY OF FACILITY TO UPSET:..... Very High _____ High _____ Average X Low _____
RATE O&M PRACTICES at the site:..... Very Poor _____ Poor _____ Average X Good _____

COMMENTS:

IV. AIR QUALITY

LOCATED IN A NONATTAINMENT AREA?..... PM_____ SO2_____ Ozone X CO_____ NOx X PB_____

IMPACT ON AIR QUALITY in principal impact area:..... Very High_____ High X Moderate_____ Minor_____

POPULATION affected by facility in impact area:..... High Density X Low Density_____

ARE THERE AIR QUALITY PROBLEMS INVOLVING MORE THAN ONE POLLUTANT?..... _____

COMMENTS: _____

V. SPECIAL CIRCUMSTANCES

INSPECTION NEEDED: 1. Never Inspected_____ 2. Inspection Overdue_____ 3. New Permit_____

4. Permit Renewal_____ 5. Other_____ Explain: _____

INSPECTION NOT NEEDED: 1. Temporarily Shut Down/Moved_____ 2. Permanently Shut Down/Moved_____

3. Other_____ Explain: _____

COMMENTS: _____

VI. RESOURCES

TIME FACTOR: Estimate all office and on-site time (hrs) required for one level 2 or higher inspection of the entire facility. If more than one inspection level is planned during the year, enter the average time per inspection..... 8.00

TRAVEL TIME: Estimate the travel time required per inspection (round trip). If more than one inspection will be conducted on the same trip, please apportion the time equally among all facilities to be inspected and indicate only this facility's share 2.00

FREQUENCY FACTOR: Number of level 2 or higher inspections needed (number/years)..... 1/ 1

COMMENTS: _____

VII. INSPECTOR RANKING

INSPECTOR RANKING: Rank facility from 1 (lowest priority) to 4 (highest priority) for an inspection next year, based on your overall evaluation of the facility..... 4

UNIQUE FACTORS: Are there unique factor not considered above which affect your ranking?..... _____

Explain: _____

COMMENTS: _____



I. INSPECTION COMMENTS:

The source has a August 1995 permit to operate a cement unloading, storage and truck and railcar loadout facility along with a November 1990 permit to operate a coal storage and export facility.

The coal storage and export facility of this source utilizes wet suppression solely to control fugitive coal dust. The source receives coal by railcar, the coal is removed from the railcars by a enclosed rotary railcar dumper. The fugitive coal dust is controlled by wet suppression supported by the enclosed system. During the inspection I witnessed a railcar unloading in the rail car dumper. The railcar was rolled into the dumper and the doors were closed. As the railcar is rolled to dump the coal a series of spray nozzles were activated to control any coal dust, the spray nozzles remained on line until the railcar had completed the rotation. I did not detect any fugitive emissions from the coal dumping operation during this inspection. The wet coal is then transported by shielded conveyer belt up to the gantry where it was dispersed into stockpiles with no visible emissions. The source utilizes wet suppression to control fugitive coal dust from the stockpile area. The rainbirds are positioned along the length of the gantry in four quadrants, with each quadrant consisting of five rainbirds. During a cycle each quadrant is separately put on-line for a six minute period expending 1000 gallons of water per minute. I witnessed a complete cycle of the rainbirds from the control room while reviewing the records of previous day cycles. The source also has a water truck on the facility to be used as much as needed wherever needed. The source provided me with the cycle data for the week of August 18th as I requested for DEQ evaluation. Records indicated that the source is in compliance with yearly throughput and coal storage permit limits. During this inspection there were no signs of visible emissions coming from the any aspect of the coal storage facility. The source was not reclaiming coal during this inspection.

As a part of my inspection I witnessed the source was removing cement from a ship to fill their cement silo. The cement was removed from the hull of the ship by a screw auger with no visible emissions. The cement was then dumped on to a shielded conveyer belt controlled by two baghouses with no visible emissions. The baghouses were on line with no visible emissions but did not have gauges to check the pressure drop readings. The cement was then transported by conveyer belt to the silo where it is then removed from the conveyer belt by a bucket elevator and taken to the top of the silo to be displaced. The silo is controlled by a baghouse with no visible emissions. I did not witness any visible emissions from the removal of cement from the ship. There was a minimal amount of dust coming off of the conveyer belt at the junction where the bucket elevator intercepts the cement. This is not a problem now, but it needs to be addressed and corrected in the near future.

I witnessed a truck loadout during my inspection with no visible emissions. The fugitive emissions from the truck loading operation is controlled by a baghouse. During the truck loading operation the baghouse was on line with a pressure drop reading of 1.5 inches of water, pulsating every 8 seconds, and with no visible emissions.

The railcar loadout of cement was in operation during my inspection. The cement was transported pneumatically from the silo through a pipe line to the railcar loader with no visible emissions. The loadout system uses a pipe within a pipe to load the rail car and to control fugitive emissions. The smaller pipe is used to pass the cement through and the pipe surrounding the smaller pipe is under negative pressure to capture any fugitive emissions. The system is controlled by a baghouse which was on line with a pressure drop reading of 5.5 inches of water, and no visible emissions. SEE VEER

The entire cement operation consists of eight baghouse total. Five baghouses for the off loading and filling of the silo, one baghouse for the truck loadout, and two baghouses for the railcar loadout all accounted for during my inspection. All emission points inspected were no exhibiting any signs of fugitive emissions.

Records indicate that the source is in compliance with the annual throughput and coal storage limit of the permit. After careful analysis of the data received from Dominion, I deem that the source is in compliance with it's permit for this inspection.

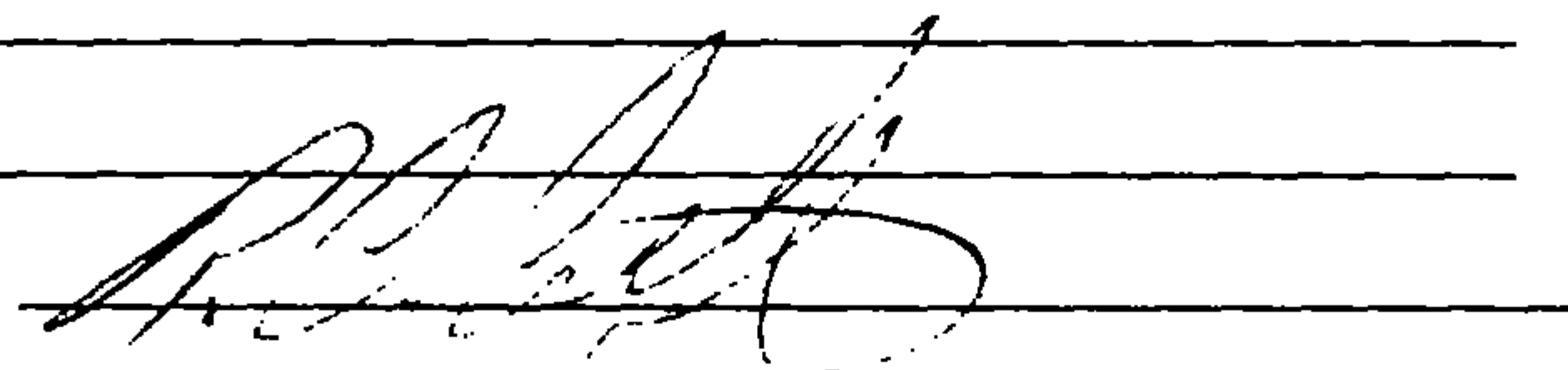
INSPECTOR'S SIGNATURE



DATE: September 15, 1997

SUPERVISOR'S COMMENTS:

SUPERVISOR'S SIGNATURE



DATE: 2/15/97

DEPARTMENT OF ENVIRONMENTAL QUALITY
VISIBLE EMISSION EVALUATION RECOF

I.D. NO. 700-00071	REG. NO. 60979	DATE: 8/29/97
SOURCE NAME: Pier IX Terminal Company		
ADDRESS: Newport News		
EMISSION POINT NAME: Baghouse - Railcar Loadout		HEIGHT TO DISCHARGE POINT:
OBSERVER: Jerome A. Brooks		CERTIFICATION EXPIRATION DATE:
CLOCK TIME: 8:30 am	INITIAL : A.M./P.M.	FINAL 8:50 A.M./P.M.

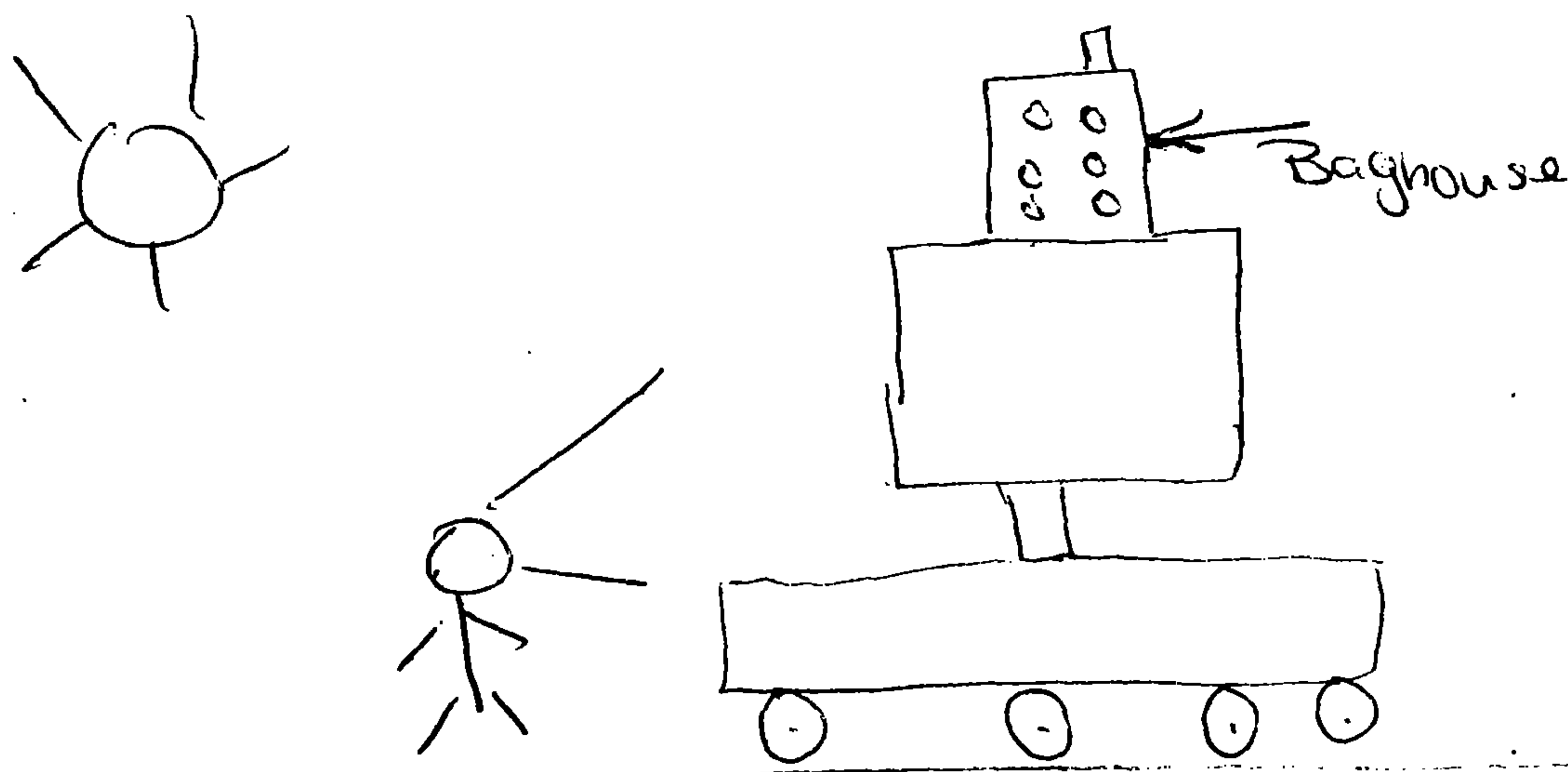
VISIBLE EMISSION READINGS

HR.	MIN	SECONDS				STEAM PLUME / IF APPL.		
		0	15	30	45	DET	ATT	COMMENT
	0							
	1							
	2							
	3							
	4							
	5							
	6							
	7							
	8							
	9							
	10							
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HR.	MIN	SECONDS				STEAM PLUME / IF APPL.		
		0	15	30	45	DET	ATT	COMMENTS
8	30	0	0	0	0			
	31	0	0	0	0			
	32	0	0	0	0			
	33	0	0	0	0			
	34	0	0	0	0			
	35	0	0	0	0			
8	36	0	0	0	0			
	37	0	0	0	0			
	38	0	0	0	0			
	39	0	0	0	0			
	40	0	0	0	0			
	41	0	0	0	0			
8	42	0	0	0	0			
	43	0	0	0	0			
	44	0	0	0	0			
	45	0	0	0	0			
	46	0	0	0	0			
8	47	0	0	0	0			
	48	0	0	0	0			
	49	0	0	0	0			
	50							
	51							
	52							
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	55							
	56							
	57							
	58							
	59							

OBSERVER LOCATION	INITIAL	FINAL
DISTANCE TO DISCHARGE	15'	
DIRECTION TO DISCHARGE	Ø	
HEIGHT OF OBSERVATION POINT	—	
BACKGROUND DESCRIPTION		
sky		
WEATHER CONDITIONS	INITIAL	FINAL
WIND DIRECTION	SSW	—
WIND SPEED	4-5 knots	—
AMBIENT TEMPERATURE	90°F	—
SKY CONDITIONS		
Clear		
PLUME DESCRIPTION	INITIAL	FINAL
COLOR	Ø	Ø
DISTANCE VISIBLE	Ø	Ø

DIAGRAM OF OBSERVER AND EMISSION POINT



COMMENTS

Stack from baghouse was clean.

OBSERVER SIGNATURE

James A. Brooks

DATE

8/29/97

SUPERVISOR SIGNATURE

DATE

8/29/97

Date: 10/ 7/ 93
Revised Form 3/26/93

TARGETING DATA
LONG FORM

State: VA TID #: 70000071
Data Problem: _____

I. IDENTIFICATION

Facility (plant) name: PIER IX
Location: HARBOR RD.
Address: P. O. BOX 38
City: NEWPORT NEWS Zip Code: 23607- Mobile? _____
County: NEWPORT NEWS Code: 700 Office: R6 Inspector: JBT
Description: BULK COAL STORAGE
Facility Contact: WHITTEN, C. Telephone: 804-244-8800
Applicable regulations: SIP X NSPS _____ NESHAP _____ PSD _____ TOXIC _____ OTHER _____
If OTHER, describe: _____
Low Priority/Minimum Frequency code: _____
TARGETED CONTROL/PROCESS SYSTEM: Identify 1st priority system(s): _____
Identify other priority system(s): _____

State ID: 60979
AFS ID: 035170000071
Operating Permit #: _____
- Issued: ____/____/____ Expires: ____/____/____
EPA ID: 035170000071
SIC Code: 4463
ITS Source Code: MINING, COAL(INC. PREPARATIO
EPA Class (A1,A2,B,N,H): SM
State Class #1: _____
State Class #2: _____

II. EMISSIONS

Emissions Data Year: _____

TARGETED POLLUTANT:*

Is a Control System Used
to Reduce Emissions?

Are Fugitive Emissions
a Priority Concern?

Pollutant
1st Priority: PM
2nd Priority: _____

Yes

Yes

* Identify more than one pollutant only if other pollutants are a major targeting concern. Pollutant symbols are:
PM, SOX, NOX, CO, VOC, TRS, PB, HAZ, and TOX.

EMISSIONS:*

PM Cont. 9.00 SOX Cont. _____ NOX Cont. _____ CO Cont. _____
Uncont. 350.00 Uncont. _____ Uncont. _____ Uncont. _____
VOC Cont. _____ TRS Cont. _____ PB Cont. _____
Uncont. _____ Uncont. _____ Uncont. _____

TOX/HAZ: rate severity from 1 (lowest) to 10 (highest): _____ List major compounds: _____

* Provide emissions data in tons/year. If unknown, estimate uncontrolled emissions in tons/year according to the following scale: 1,5,15,30,50,80,125,250,500,2000,10000+.

COMMENTS:

III. COMPLIANCE

SELF-MONITORING REPORTS: Can the review of these reports be used in place of an inspection?.....

Is an inspection needed based on self-monitoring reports?.....

INSPECTIONS: Date of last Level 2 (or higher level) inspection (Mo/Day/Yr)..... 8/29/97-6/19/96

Were actual or potential emissions or O&M problems identified during the last inspection?.....

During any other inspection conducted in the last two years?.....

COMPLAINTS: Do complaints indicate a potential compliance problem?.....

MALFUNCTIONS: Are there excessive malfunctions (in frequency or magnitude)?.....

ENFORCEMENT: Has any enforcement action been initiated for emissions or O&M problems recently?.....

Is inspection needed due to ongoing or recently-completed enforcement?.....

ONGOING COMPLIANCE PROBLEM: Is there an ongoing emissions or O&M problem at the facility?.....

ARE MORE THAN ONE POINT SOURCE EXPERIENCING PROBLEMS?.....

MINOR PROBLEMS: Are all compliance problems indicated above minor?.....

Is a follow-up inspection justified because of minor problems?.....

PROBLEMS RESOLVED: Are all problems indicated above now resolved?.....

RATE VULNERABILITY OF FACILITY TO UPSET:..... Very High _____ High _____ Average X Low _____

RATE O&M PRACTICES at the site:..... Very Poor _____ Poor _____ Average X Good _____

COMMENTS:

IV. AIR QUALITY

LOCATED IN A NONATTAINMENT AREA?..... PM_____ SO2_____ Ozone X CO_____ NOx X PB_____

IMPACT ON AIR QUALITY in principal impact area:..... Very High_____ High X Moderate_____ Minor_____

POPULATION affected by facility in impact area:..... High Density X Low Density_____

ARE THERE AIR QUALITY PROBLEMS INVOLVING MORE THAN ONE POLLUTANT?..... _____

COMMENTS: _____

V. SPECIAL CIRCUMSTANCES

INSPECTION NEEDED: 1. Never Inspected_____ 2. Inspection Overdue_____ 3. New Permit_____

 4. Permit Renewal_____ 5. Other_____ Explain: _____

INSPECTION NOT NEEDED: 1. Temporarily Shut Down/Moved_____ 2. Permanently Shut Down/Moved_____

 3. Other_____ Explain: _____

COMMENTS: _____

VI. RESOURCES

TIME FACTOR: Estimate all office and on-site time (hrs) required for one level 2 or higher inspection of the entire facility. If more than one inspection level is planned during the year, enter the average time per inspection..... 8.00

TRAVEL TIME: Estimate the travel time required per inspection (round trip). If more than one inspection will be conducted on the same trip, please apportion the time equally among all facilities to be inspected and indicate only this facility's share 2.00

FREQUENCY FACTOR: Number of level 2 or higher inspections needed (number/years)..... 1/ 1

COMMENTS: _____

VII. INSPECTOR RANKING

INSPECTOR RANKING: Rank facility from 1 (lowest priority) to 4 (highest priority) for an inspection next year, based on your overall evaluation of the facility..... 4

UNIQUE FACTORS: Are there unique factor not considered above which affect your ranking?..... _____

Explain: _____

COMMENTS: _____

OCR

The following pages contain the Optical Character Recognition text of the preceding scanned images.

COMMONWEALTH of VIRGINIA

DEPARTMENT OF ENVIRONMENTAL QUALITY

James S. Gilmore, IR 5636 Southern Boulevard Dennis H. Treacy
Governor Virginia Beach, VA 23462 Director

(757) 518-2000

John Paul Woodley, Jr. <http://www.deq.state.va.us> Francis L. Daniel
Secretary of Natural Resources Fax (757) 518-2003 Tidewater Regional Director

DATE: .7// ///?V

1. D. NO.: 7052 -000

FILE NO.:

Enclosed is a copy of the report generated as a result of our recent
inspection of your facility.. -If you have any questions, please contact me at
(757)
518-2158.

Sincerely,

X2

A. ;@@

Richard C. Craft
Air Compliance Manager

RCC (cm/air/form-doc/inspcvr.Itr)

An Agency of the Natural Resources Secretariat

COMMONWEALTH OF VIRGINIA
DEPARTMENT OF ENVIRONMENTAL QUALITY
SOURCE INSPECTION REPORT FORM

1. GENERAL INFORMATION

SOURCE NAME: Pier TX Terminal Company REGISTRATION NO.: 60979

LOCATION: Newoort Ne-ws INSPECTION DATE: 7/10/98

COUNTY NO. : 700 PLANT ID: 00071 FILE NO.: 451

SOURCE CLASS: - A -X- SM - B - NSPS PSD - NESHAP - MACT

SOURCE CONTACT: Ed F- Wolfington

WEATHER CONDITIONS: 85 Degrees F, and Siinny with a slight wind 4-5 knots

TYPE OF INSPECTION:

-X-- CMS -X- Complete Permit Completion

- Surveillance Follow up

- Stack Test Complaint Investigation

- CEMS Audit:

OTHER (EXPLAM

ANNOUNCED INSPECTION: No

INSPECTION LEVEL PERFORMED 2 COMPLIANCE CODE 3

VEE PERFORMED No

OPERATING RATE: 0 65% Capacity

INSPECTOR: Jp-rome Brooks STAFF CODE 0952

CODING INFORMATION FOR COMPLIANCE STATUS

O-UNKNOWN 6 - IN VIOLATION, NOT MEETING SCHEDULE

I - IN VIOLATION - NO SCHEDULE 7 - IN VIOLATION, UNKNOWN WITH RESPECT

2 - IN COMPLIANCE BY SOURCE TEST TO SCHEDULE

3 - IN COMPLIANCE BY INSPECTION 8 - NO APPLICABLE REGULATION

4 - IN COMPLIANCE BY CERTIFICATION 9 - IN COMPLIANCE, CLOSED

5 - IN VIOLATION, MEETING SCHEDULE

INSPECTION COMMENTS:

The source has a AuRust 1995 Permit to operate a cement unloading, storage and truck and railcar loading facility. The source also has a November 1990 Permit to operate a coal storage and export facility.

Rotary Rail Car Dumper

During the rotary rail car dumper was not in operation, there was no movement of coal throughout the facility. Coal is received by railcar, the coal is removed from the railcar by an enclosed rotary railcar dumper. In addition to the enclosure, wet spray is used to control the emissions from the dumper of the railcars. The source mixes a small amount of surfactant (aqueous solution or soap) with the water to be used in the tandem dumper. The structure enclosing the rotary dumper appeared to be in good condition. Once the coal is removed from the railcars, it is transported by shielded conveyor belt to the storage piles. The storage piles are then compacted, sealed, and truncated to minimize coal dust emissions. While canvassing the storage yard I witnessed each storage pile and the piles not being worked appeared to be compacted and truncated.

Wet Suppression System

The source installed a system of wet spray as its primary control technique against fugitive emissions from the storage yard. The rainbirds on the K-Factor system are positioned along the length of the storage area in four quadrants, with each quadrant consisting of five rainbirds. During a cycle each quadrant is brought on-line for a six minute period expending 1000 Gallons of water per minute. I witnessed a complete cycle of the rainbirds during inspection. The source has 15 manual rainbirds located around the perimeter of the storage area to be used when necessary. The source also has a water truck to be used as much as needed wherever needed. Condition 1 of the permit states that the source will use at least 20,000 Gallons of water per complete cycle to attain 100% coverage of the storage area. From the information provided to me during the inspection I calculate that the source uses 24,000 Gallons of water per complete cycle. I requested and received the K-Factor report for the week of July 6th.

Coal Throughput & Permit Limits

Condition #4 of the Permit limits the yearly throughput of coal to 30 x 10⁶ tons. Records indicate that in 1997 the throughput of coal was 7,644,232 tons. Condition #6 of the Permit limits the amount of coal in storage at any one time to 1.0 x 10⁶ tons. Records indicate that the source never exceeds 449,997 tons of coal on hand at any one time. The source was in compliance with both of the Permit conditions during this inspection.

Cement Transport & Storage

During my inspection I witnessed the transfer of cement from a ship to fill the silos. The source has three cement silos labeled 1, 2 and 3. Silos 1 and 3 have a rated capacity of 11,800 tons. Silo #2 has a capacity rating of 12,500 tons. All of the silos appeared to be structurally sound. The cement was removed from the hull of the ship by a screw auger and then put on to a shielded conveyor belt controlled by two baghouses. The baghouses were on line with no visible emissions but did not have gauges to check the pressure drop readings. The cement was then transported by conveyor belt to the silo where it was removed by bucket elevator and taken to the top of the silo to be discharged. The silo is controlled by a baghouse. I

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did not witness any visible signs from the removal of cement from the ship. There was minimal amount of dust coming off of the conveyor belt at the junction where the bucket elevator intercepted the cement. I was able to witness a truck loadout during the operation. The fugitive emissions from the truck loading

- I - 9

operation is controlled by a baghouse. During the truck loading operation the baghouse was on line with a pressure drop reading of 1.5 inches of water, pulsating every 9 seconds, and with no visible emissions. The railcar loadout system was not in during my inspection. The entire cement operation consists of eight baghouses total - Five baghouses for the off loading and filling of the silo, one baghouse for the truck loading, and two baghouses for the railcar loadout. All emission points inspected were not exhibiting any signs of fugitive

Cement Throughput & Permit Limit

Condition #3 of the AuRust 1995 Permit limits the annual throughput of cement to 500,000 tons, calculated as the sum of each consecutive 12 month period. Records indicate that from end of June 1997 to the end of June 1998 the throughput of cement was 310,350 tons. The compliance with this permit condition-

General Notes

During the inspection I did not detect any fugitive coal dust emissions from any aspect of the operation. The cement facilities appear to be operating adequately with minimal fugitive particulate and noise from the baghouses. During the inspection the source appeared to be doing a adequate job with controlling coal dust emissions by wet dressing. The storage areas and wet very wet. Records are in order and accessible. I deem the source in compliance during this inspection.

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INSPECTOR'S SIGNATURE k3@--S@@U. "RJ4 DATE: July 13, 1998

SUPERVISOR'S COMMENTS:

- -@q 4 1-7 "

-, @z,

,@x

SUPERVISOR'S SIGNATURE @Iz I- - DATE:

I -

Date: 10/ 7/ 93 TARGETING DATA State: VA TID 70000071
-vised Form 3/26/93 IJONG FORK Data Problem:

1. IDENTIFICATION

Facility (plant) name: PIER IX State ID: 60979
Location: HARBOR RD, AFS ID: 035170000071
Address: P. O. BOX 38 Operating Permit C
City: NEWPORT NEWS Zip Code: 23607- Mobile? - Issued: I Expires: I
County: NEWPORT NEWS Code: 700 Office: R6 Inspector: JAB EPA ID: 035170000071
Description: BULK COAL STORAGE SIC Code: 4463
Facility Contact: WHITTEN, C. Telephone: W-244-8800 ITS Source Code: MINING, C
OALONC. PREPARATIO
Applicable regulations: SIP X NSPS NESHAP PSD TOXIC OTHER EPA Class (A1,A2,B,N
,H): SM
If OTHER, describe: State Class #1:
Low Priority/Minimum Frequency code: State Class #2:
TARGETED CONTROLPROCESS SYSTEM: Identify 1st priority system(a):
Identify other priority system(s):

II. EMISSIONS Emissions Data Year:

TARGETED POLLUTANT: * Is a Control System Used Are Fugitive Emissions
Pollutant to Reduce Emissions? a Priority Concern?
1st Priority: PM Yes Yes
2nd Priority:
* identify more than one pollutant only if other pollutants are a major target
ing concern. Pollutant symbols are:
PM, SOX, NOX, CO, VOC, TRS, PB, MAZ, and TOX.
EMISSIONS-*
PM Cont.- 9.00 SOX Cont. NOX Cont. CO Cont.
Uncont. 350.00 Uncont. Uncont. Uncont.
'OC Cont. TRS Cont. PB Cont.
Uncont. Uncont. Uncont.
TOX/HAZ; rate severity from 1 (lowest) to 10 (highest): List major compounds:

* Provide emissions data in tons/year. if unknown, estimate uncontrolled emissions in tons/year according to the
following scale: 1,5,15,30,50,W,125,250,500,2000,10000+.
COMMENTS:

III. COMPLIANCE

SELF-MONITORING REPORTS: Can the review of these reports be used in place of a
n inspection?
is an inspection needed based on self-monitoring reports?
-: !@j -78
INSPECTIONS: Date of last Level 2 (or higher level) inspection (Mo/Da/Yr) 7@
.. -SA-294-2L
Were actual or potential emissions or O&M problems identified during the last
inspection?
During any other inspection conducted in the last two years?
COMPLAINTS: Do complaints indicate a potential compliance problem?
MALFUNCTIONS: Are there excessive malfunctions (in frequency or magnitude)?
ENFORCEMENT: Has any enforcement action been initiated for emissions or O&M pr
oblems recently?
is inspection needed due to ongoing or recently-completed enforcement?
ONGOING COMPLIANCE PROBLEM: Is there an ongoing emissions or O&M problem at th
e facility?
ARE MORE THAN ONE POINT SOURCE EXPERIENCING PROBLEMS?
MINOR PROBLEMS: Are all compliance problem indicated above minor?
Is a follow-up inspection justified because of minor problems?
"BLEMS RESOLVED: Are all problems indicated above now resolved?
4E VULNERABILITY OF FACILITY TO UPSET: Very High.. High.. Average X Low -
RATE O&M PRACTICES at the site: Very Poor Poor Average. X Good

C014MENTS:

__J

IV. AIR QUALITY

LOCATED IN A NONATTAINMENT AREA? pH SO₂ Ozone X CO NO_x X Pb

IMPACT ON AIR QUALITY in principal impact area: Very High High X Moderate 14 i
nor

POPULATION affected by facility in impact area: High Density_j_ Low Density..

ARE THERE AIR QUALITY PROBLEMS INVOLVING MORE THAN ONE POLLUTANT?

COMMENTS:

V. SPECIAL CIRCUMSTANCES

INSPECTION NEEDED: 1. Never Inspected 2. inspection overdue 3. New Permit

4. Permit Renewal 5. Other.. Explain:

INSPECTION NOT NEEDED: 1. Temporarily Shut Down/Moved 2. Permanently Shut Down/Moved

3. other- Explain:

COMMENTS:

VI. RESOURCES

TIME FACTOR: Estimate all office and on-site time (hrs) required for one level 2 or higher inspection of the entire

facility. if more than one inspection level is planned during the year. enter the average time per inspection 8.00

TRAVEL TIME: Estimate the travel time required per inspection (round trip). if more than one inspection will be conducted

on the same trip, please apportion the time equally among all facilities to be inspected and indicate only

this facility's share 2.00

FREQUENCY FACTOR: Number of level 2 or higher inspections needed (number/years) 1/ 1

COMMENTS:

VII. INSPECTOR RANKING

INSPECTOR RANKING: Rank facility from 1 (Lowest priority) to 4 (highest priority) for an inspection next year, based on

your overall evaluation of the facility 4

UNIQUE FACTORS: Are there unique factors not considered above which affect your ranking?

Explain:

COMMENTS:

COMMONWEALTH OF VIRGINIA
DEPARTMENT OF ENVIRONMENTAL QUALITY
SOURCE INSPECTION REPORT FORM

1. GENERAL INFORMATION

SOURCE NAME: Pier IX Terminal C-ompany REGISTRATION NO.: 60979

LOCATION: Newmrt Newq INSPECTION DATE: 97

COUNTY NO. : 700 PLANT ID: 00071 FELE NO.: 451

SOURCE CLASS: - A -X- SM - B - NSPS PSD - NESHAP - MACT

SOURCE CONTACT: C-baries Whitten

WEATHER CONDITIONS: 85 Deizree-, F, and Sunny with asliaht wind 4-5 knots

TYPE OF INSPECTION:

-X- CMS -X- Complete Permit Completion

- Surveillance Follow up

S E rr 1977

- Stack Test Complaint Investigation

- CEMS Audit:

i'oec

OTHER (EXPLAM

ANNOUNCED INSPECTION: No

INSPECTION LEVEL PERFORMED 2 COMPLL4,NCE CODE 3

VEE PERFORMED Yes

OPERATING RATE: 6D Capacity

INSPECTOR: Jerome Brooks, STAFF CODE 0,952

CODING INFORMATION FOR COMPLIANCE STATUS

O-UNKNOWN 6 - IN VIOLATION, NOT MEETING SCHEDULE

I - IN VIOLATION - NO SCHEDULE 7 - IN VIOLATION, UNKNOWN WITH RESPECT

2 - IN COMPLIANCE BY SOURCE TEST TO SCHEDULE

3 - IN COMPLIANCE BY INSPECTION 8 - NO APPLICABLE REGULATION

4 - IN COMPLIANCE BY CERTIFICATION 9 - IN COMPLIANCE, CLOSED

5 - IN VIOLATION, MEETING SCHEDULE

I. INSPECTION COMMENTS:

The source has a AuMist 1995 Permit to Operate a cement unloading, storage and truck and railcar loadout facility along with a November 1990 permit to operate a coal storage and export facility-

The coal storage and export facility of this source utilizes wet dust solely to control fugitive coal dust. The source receives coal by railcar, the coal is removed from the railcars by an enclosed rotary railcar dumper. The fugitive coal dust is controlled by wet dust suppressed by the enclosed system. During the inspection I witnessed a railcar unloading in the rail car dumper. The railcar door, were closed. As the railcar is rolled to dump the coal, series of spray nozzles were activated to control any coal dust, the spray nozzles remained on line until the railcar had completed the rotation. I did not detect any fugitive emissions from the coal dumping operation during this inspection. The wet coal is then transferred by shielded conveyor belt up to the gantry where it was discharged into stockpiles with no visible emissions. The source utilizes wet dust to control fugitive coal dust from the stockpile area. The rainbirds are positioned along the length of the gantry in four quadrants, with each quadrant consisting of five rainbirds. Once each quadrant is separately put on-line for a six minute period extending 100 gallons of water per minute. I witnessed a complete cycle of the rainbirds from the control room while the records of previous day cycles. The source also has a water truck on the facility to be used as much as needed wherever needed. The source provided me with the cycle data for the week of August 1998 as requested for DEQ evaluation. Records indicated that the source is in compliance with yearly throughput and coal storage permit limits. During this inspection there were no visible emissions coming from the any aspect of the coal storage facility. The source was not reclaiming during this inspection.

As a part of my inspection I witnessed the source workers, remove it from a ship to fill their cement silo. The cement was removed from the hull of the ship by a screw auger with no visible emissions. The cement was then dumped on to a shielded conveyor belt controlled by two baghouses, with no visible emissions. The baghouses were on line with no visible emissions but did not have gauges to check the pressure drop readings. The cement was then transferred by conveyor belt to the silo where it is then removed from the conveyor belt by a bucket elevator and taken to the top of the silo to be discharged. The silo is controlled by a baghouse with no visible emissions. I did not witness any visible emissions from the removal of cement from the silo. There was a minimal amount of dust coming off of the conveyor belt at the junction where the bucket elevator intersects, the cement. This is not a problem now, but it needs to be addressed and corrected in the near future.

I witnessed a truck loading operation during the trial with no visible emissions- The fuRitive from the truck loading operation is controlled by a baghouse- During the truck loading operation the baghouse was on line with a pressure drop reading of 1-5 inches of water, pulsating every 9 seconds, and with no visible emissions,

The railcar loading of cement was in operation during the trial- The cement was transferred pneumatically from the silo through a 12 inch line to the railcar loader with no visible emissions, The loading system is within a DiDe to load the rail car and to control fugitive emissions - The smaller pipe was used to pass the cement through and the 12 inch pipe surrounding the small under negative pressure to contain any fugitive emissions- The system is controlled by a baghouse which was on line with a pressure drop reading of 5-5 inches of water, and no visible emissions- SEE, VFFR

The entire cement operations of the baghouse total- Five baghouses for the off loading and filling of the silo, one baghouse for the truck loading, and two baghouses for the railcar loading all accounted for during the trial- All emission points inspected were no exhibits of fugitive emissions-
- I - g any sign

Records indicate that the system complies with the annual throughput and coal storage limit of the permit- After careful analysis of the data received from Dominion, I deem that the source complies with its permit for this inspection-

INSPECTOR'S SIGNATURE DATE: September 15, 1997
SUPERVISOR'S COMMENTS:
SUPERVISOR'S SIGNATURE DATE:

DEPARTMENT OF ENVIRONMENTAL QUALITY
VISIBLE EMISSION EVALUATION RECOF

REG. NO. DATE:

1. .0. NO. C) CKZ)

SOURCE NAME: c-

ADDRESS:

EMISSION POINT NAME: HEIGHT TO DISCHARGE POINT:

OBSERVER: CERTIFICATION EXPIRATION DATE:

CLOCKTIME: INITIAL A.MJP.M. FINAL A.M./P.1

VISIBLE EMISSION READINGS

HR. MIN SECONDS STEAM PLUME IF APPL. HR. MIN SECONDS STEAM PLUME IF APPL.

0 15 30 45 DET ATT COMMENT 0 15 30 45 DET ATT COMMENTS

0 30

31

2 32

3 33 C

4 34 C) C) C)

5 35

6 36 0 0

7 37

8 38 0 0 'c@ C

9 39 0 0

10 40 0 0 C)

1 1 41

12 42 0

13 43 C) C,

14 44 Z C)

15 45 Q-1

16 46

17 47 0

18 48 C)

19 49 (3 C-)

20 50

21 51

22 52

23 53

24 54

25 55

26 56

27 57

28 58

29 59

OBSERVER LOCATION INITIAL FINAL DIAGRAM OF OBSERVER AND EMISSION POINT
DISTANCE TO DISCHARGE
DIRECTION TO DISCHARGE
HEIGHT OF OBSERVATION POINT
BACKGROUND DESCRIPTION
8k

WEATHER CONDITIONS INITIAL FINAL
WIND DIRECTION
WIND SPEED
AMBIENT TEMPERATURE C)
SKY CONDITIONS

PLUME DESCRIPTION INITIAL FINAL
COLOR
DISTANCE VISIBLE
COMMENTS

OBSERVER SIGNATURE DATE zc@

'\J
SUPERVISOR
SIGNATURE DATE

INFORMATIVE

'Date: '10/ 71 93 TARGETING DATA State: VA TID #: 70000071
Revised Form 3/26/93 LONG FORM Data Problem:

1. IDENTIFICATION

Facility (plant) name: PIER IX State ID: 60979
Location: HARBOR RD. AFS ID: 035170000071
Address: P. O. BOX 38 Operating Permit C
City: NEWPORT NEWS Zip Code: 23607- Mobile? - Issued: / / - Expires:
County: NEWPORT NEWS Code: 700 Office: R6 Inspector:-d57-- EPA ID: 035170000071
Description: BULK COAL STORAGE -jF0 SIC Code: 4463
Facility Contact: WHITTEN, C. Telephone: 804-244-8800 ITS Source Code: MINING,
COALONC. PREPARATIO
Applicable regulations: SIP X NSPS NESHAP PSD TOXIC OTHER EPA Class (A1,A2,B,
N,H): SM
if OTHER, describe: State Class #1:
Low Priority/Minimum Frequency code: State Class #2:
TARGETED CONTROUPOCESS SYSTEM: identify 1st priority system(s):
identify other priority system(s):

II. EMISSIONS Emissions Data Year:

TARGETED POLLUTANT:* Is a Control System Used Are Fugitive Emissions
Pollutant to Reduce Emissions? a Priority Concern?

1st Priority: PM Yes Yes

2nd Priority:

* Identify more than one pollutant only if other pollutants are a major target
ing concern. Pollutant symbols are:

PM, SOX, NOX, CO, VOC, TRS, PB, HAZ, and TOX.

EMISSIONS:*

PM Cont.- 9.00 SOX Cont. NOX Cont. CO Cont.

Uncont. 350.00 Uncont. Uncont. Uncont.

VOC Cont. TRS Cont. PB Cont.

Uncont. Uncont. Uncont.

TOX/HAZ: rate severity from 1 (lowest) to 10 (highest): _ List major compounds:

Provide emissions data in tons/year. if unknown, estimate uncontrolled emissions
in tons/year according to the
following scale: 1,5,15,30,50,80,125,250,500,2000,10000+.

COMMENTS:

III. COMPLIANCE

SELF-MONITORING REPORTS: Can the review of these reports be used in place of a
n inspection?

is an inspection needed based on self-monitoring reports?

INSPECTIONS: Date of Last Level 2 (or higher level) inspection (Mo/Day/Yr) 7-
ay 19Y.9&

Were actual or potential emissions or O&M problems identified during the last
inspection?

During any other inspection conducted in the last two years?

COMPLAINTS: Do complaints indicate a potential compliance problem?

MALFUNCTIONS: Are there excessive malfunctions (in frequency or magnitude)?

ENFORCEMENT: Has any enforcement action been initiated for emissions or O&M pr
oblems recently?

is inspection needed due to ongoing or recently-completed enforcement?

ONGOING COMPLIANCE PROBLEM: Is there an ongoing emissions or O&M problem at th
e facility?

ARE MORE THAN ONE POINT SOURCE EXPERIENCING PROBLEMS?

MINOR PROBLEMS: Are all compliance problems indicated above minor?

is a follow-up inspection justified because of minor problems?

PROBLEMS RESOLVED: Are all problems indicated above now resolved?

RATE VULNERABILITY OF FACILITY TO UPSET: Very High.. High.. Average X Low

RATE O&M PRACTICES at the site: Very Poor Poor Average X Good

COMMENTS :

IV. AIR QUALITY

LOCATED IN A NONATTAINMENT AREA? PM S02 Ozone X co NOx X Ps

IMPACT ON AIR QUALITY in principal impact area: Very High.. High X Moderate
Minor

POPULATION affected by facility in impact area: High Density- & Low Density..

ARE THERE AIR QUALITY PROBLEMS INVOLVING MORE THAN ONE POLLUTANT?

COMMENTS:

V. SPECIAL CIRCUMSTANCES

INSPECTION NEEDED: 1. Never Inspected 2. inspection overdue 3. New Permit

4. Permit Renewal 5. other Explain:

INSPECTION NOT NEEDED: 1. Temporarily Shut Down/Moved 2. Permanently Shut Down
/Moved

3. Other- Explain:

COMMENTS:

VI. RESOURCES

TIME FACTOR: Estimate at office and on-site time (hrs) required for one level
2 or higher inspection of the entire
facility. if more than one inspection level is planned during the year, enter
the average time per inspection 8.00

TRAVEL TIME: Estimate the travel time required per inspection (round trip). If
more than one inspection will be conducted

on the same trip, please apportion the time equally among all facilities to be
inspected and indicate only

this facility's share 2.00

FREQUENCY FACTOR: Number of level 2 or higher inspections needed (number/years
) 1/1

COMMENTS:

VII. INSPECTOR RANKING

INSPECTOR RANKING: Rank facility from 1 (lowest priority) to 4 (highest priority)
for an inspection next year, based on
your overall evaluation of the facility 4

UNIQUE FACTORS: Are there unique factors not considered above which affect your
ranking?

Explain:

COMMENTS: